

Date: Thursday, 11/12/2008 10:08:50 AM  
 User: Julie Dawson

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PLATE
Job Number : 44002	
Estimate Number : 11412	
P.O. Number :	Part Number : D34581
This Issue : 11/12/2008 S.O. No. :	Drawing Number : D3458 REV.A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL / MED FAB	Drawing Revision : A
Previous Run : 43085	Material :
Written By :	Due Date : 19/12/2008 Qty: 30 Um: Each
Checked & Approved By : <u>30008.12.11</u>	
Comment : est. REV. A 05.12.13 NEW ISSUE EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0187X04000	6061-T6 Bar .178 x 4.00
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Comment: Qty.: 0.7437 f(s)/Unit Total : 22.3115 f(s)

ALUMINUM 6061-T6 Bar .188" x 4.0"

Batch: 106649 B 8-12-16

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3458

Dwg Rev: AProg Rev: AB 8-12-16

(34)

2-Deburr if necessary B 8-12-16

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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B 8-12-16

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

502/12/17 (34) ccm

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Deburr parts per dwg D3458

502/12/18 (34)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLATE

Job Number: 44002

Part Number: D34581

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



counted

Comment: INSPECT WORK TO CURRENT STEP

08/12/08

(234)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



(34x)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Pat

Shelley

SP

8.0

QC21

FINAL INSPECTION/W/O RELEASE



08/12/08

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-12-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

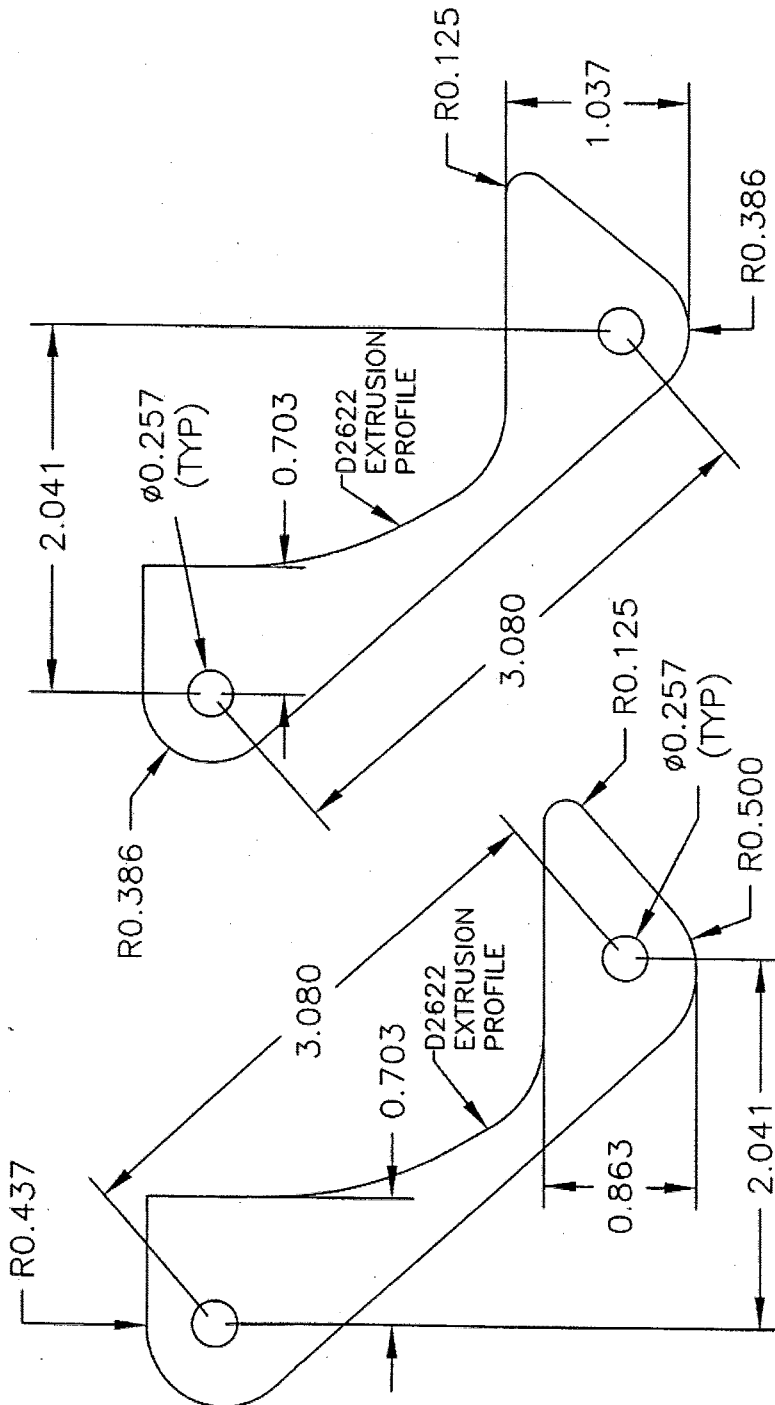
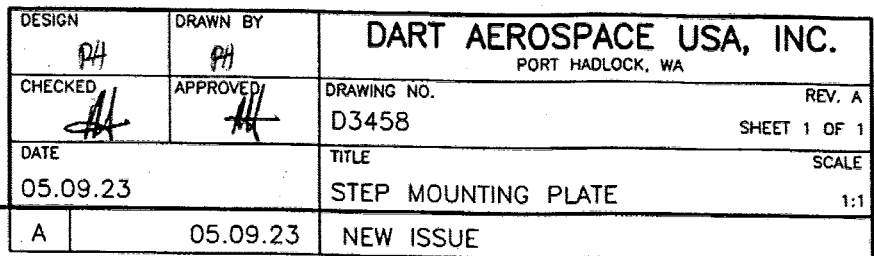
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries





D3458-1 STEP MOUNTING PLATE

05-11-14

D3458-1/--3 STEP MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK  
(REF DART SPEC. M6061T6S.188)

2) FINISH: NONE

ALL DIMENSIONS ARE IN INCHES

ALL DIMENSIONS ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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